

Modena, 16 aprile 2019

Subject: Welding consumables used to produce articles that come into contact with food – MOCA

In consideration of the fact that:

- Materials and objects manufactured to come into contact with foods are subject to EU 2023/2006 regulations, EU 1935/2004 framework regulations and ministerial decree dated 21 March 1973;
- Commersald S.p.A. is a member of the ANASTA association (National association of welding and cutting and related techniques companies)
- During joint operations, welding consumables undergo chemical and physical changes depending on the type of material and the welding processes/modes used.
- The welding consumable supplier does not determine the features of the material that is welded and neither does it determine the joint process in which the welding consumable is used.

Commersald S.p.A. as a member of the ANASTA association considers that:

- The responsibility of declaring compliance to the regulation regarding materials that come into contact with food, MOCA, and the relevant obligations belong to the manufacturer of the end product as the manufacturer of the end product is the sole person who knows and is aware of the type of welding carried out and the only person who can make the end product undergo the necessary tests foreseen by the laws in order to guarantee conformity to the regulations.
- As a supplier of welding consumables and like all ANASTA members, in order to allow the Manufacturer of the end product to implement the necessary tests in order to meet MOCA laws and to declare conformity to it, Commerciald S.p.A. issues certificates according to EN 10204 type 2.2 or 3.1.

Sandro Seghedoni
Managing Director
Commercial S.p.A.